



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D5365-1
Job Sheet 168741




Part No: D5365-1 Job Qty: 8 ea

Part Weight: 0 lbs

Job Created: 11/21/17

Due Date: 12/1/17

Type: SOLD

Description:

Created By: Mario Poulin

Job Tracking No:

Priority: Medium

Status: Scheduled

Note: DWG REV A IPP REV: A NEW ISSUE 16-11-09 JLM VERIFIED BY: DD REV: B RQ 16.11.25 CHANGE FROM 1.75 SQ TO 1" SQ. VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Setup Run Hrs	Workcenter/Supplier	
						Standard	Workcenter/Supplier
90	Start up Operation	8 Ea	11/30/17	0.00	0.00	0.00	Start Up Machining
100	Bandsaw	8 pcs	11/30/17	0.00	0.79	0.00	Bandsaw1
105	CNC Vertical Machining	8 pcs	12/1/17	0.27	19.42	0.00	HAAS 5 Axis
110	QC	8 pcs	12/1/17	0.00	0.00	0.00	QC2
120	QC	8 pcs	12/1/17	0.00	0.00	0.00	QC8
130	Packaging	8 pcs	12/1/17	0.00	0.00	0.00	Packaging3
140	QC21-SA	8 Ea	12/1/17	0.00	0.00	0.00	QC21

Part Op 105 - MAKE AS PER DWG
Descriptions:

Job Allocations

Operation 90-Start up Operation
Component Part M304B1.000X1.000
Required 1
Inventory 47
Allocated 0
Std Qty 0

Part Specifications

Specifications could not be found.

Plex 11/21/17 4:47 PM dart.poulin.mario

5016567

S009815

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description Wo _____	DISPOSITION Rework ☐ Scrap ☐ S016568 Lug	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Mechanism ☐ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Cross tube ☐ Water Jet ☐ Eng. Coord. ☐ Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐ MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																										
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Traveller Change Request

Part#: D5365-1

Job#: 168741

Name Guillaume Audin

Date 17-12-02

Workcenter AAAS / CNC Bandsaw

Operation # 100

Issue: Quality ☐
Wrong Routing ☐
Op Description ☐
Missing Information ☒
Material ☐
Other ☐

Change requested: Add a comment: Cut blanks at 1.625"

Name Guillaume Audin

Date 17-12-02

Workcenter CNC Vertical Machining

Operation # 110

Issue: Quality ☐
Wrong Routing ☐
Op Description ☐
Missing Information ☒
Material ☐
Other ☐

Add a comment: Machine per folio FB514

Name _____

Date _____

Workcenter _____

Operation # _____

Issue: Quality ☐
Wrong Routing ☐
Op Description ☐
Missing Information ☐
Material ☐
Other ☐

Change requested: _____